	<b>اسی</b> به میزان دانایی و تخصص اوست	<b>کارشن</b> حضرت علی(ع): ارزش هر کس	دانشگاه پیام نور مرکز آزمون وسنجش
<b>سری سوال:</b> یک ۱	نه): تستی: ۶۰   تشریحی: ۰	زمان آزمون (دقين	تعداد سوالات: تستی : ۳۰ تشریحی : ۰
			<b>عنـــوان درس:</b> زبان تخصصی
	וזו	ایع،مهندسی صنایع (چندبخشی )۲۱۶۲	<b>رشته تحصیلی/کد درس:</b> مهندسی صنا
Fill in the blanks wit	h the appropriate for	m of the words given	
1-An engineering admi	nistration must be to	the technical needs of the	organization
1. response	<sup>2.</sup> responsive	<sup>3.</sup> responding	<sup>4.</sup> responded
2-The engineering drav utilized	vings all the physical	and functional characteris	tics of the product to be
1. facility	<sup>2.</sup> facilitate	<sup>3.</sup> facilities	<sup>4.</sup> facilitated
3-Linear programming	a value system subjec	ct to a set of constraints	
1. optimizes	<sup>2.</sup> optimizing	<sup>3.</sup> optimization	<sup>4.</sup> optimized
-	ory is concerned with deve ral and man-made world	eloping a framework fo	or describing general
1. systemize	2. system	<sup>3.</sup> systemizing	<sup>4.</sup> systematic
5-The of data- pro	cessing operations is an ir	mportant aspect of system	design
1. incorporate	<sup>2.</sup> incorporated	<sup>3.</sup> incorporation	<sup>4.</sup> incorporating
6-Other variations of th Kanban	ne order point system are	the two- bin system, the .	review system and
1. visualization	2. visualized	<sup>3.</sup> visualizing	<sup>4.</sup> visual
7-Incom tax is on p	percentage of net income	minus exemptions and de	ductions
1. calculated	<sup>2.</sup> calculation	<sup>3.</sup> calculates	<sup>4.</sup> calculate
It is not difficult task to de size, but no more complex When building simulation	in concept, than the p models,should bear in to a fixed set of modeling r		ches available to them and
<sup>8-</sup> What is the most app	propriate word for the firs	st blank?	
1. eventually	<sup>2.</sup> finally	<sup>3.</sup> typically	<sup>4.</sup> likely
9-What is the most app	propriate word for the sec	cond blank	
1. models	<sup>2.</sup> figures	<sup>3.</sup> calculates	<sup>4.</sup> comments
<sup>10-</sup> What is the most app	propriate word for the thi	rd blank	
1. calculators		<sup>2.</sup> inventors	
<sup>3.</sup> commanders		<sup>4.</sup> analysts	
صفحه ۱۱ز ۵		نیمسال دوم ۹۱-	1010/10102946

	<b>کارشناسی</b> حضرت علی(ع): ارزش هر کس به میزان دانایی و تخصص اوست		دانشگاه پیام نور هرکز آزمون وسنجش			
<b>سری سوال :</b> یک ۱	<b>۵) : تستی : ۶۰ تشریحی : ۰</b>	زمان آزمون (دقیقه) : تستی : ۶۰ تشریحی : ۰				
			<b>عنـــوان درس:</b> زبان تخصصی			
	171	ایع،مهندسی صنایع (چندبخشی )۲۱۶۲ 	ر <b>سنه نخصیلی / دد درس :</b> مهندسی صن			
11-What is the most app	•					
1. flexible	<sup>2.</sup> accurate	<sup>3.</sup> rigid	<sup>4.</sup> correct			
12-What is the most appropriate word for the fifth blank						
1. modeling	<sup>2.</sup> calculating	<sup>3.</sup> systemizing	<sup>4.</sup> assigning			
Choose the Persian equi	ivalents of the following	terms and expressions				
13-Retrieving						
ذخیرہ سازی <b>1.</b>	داده پردازی 2.	داده آمایی 3.	بازيابى 4.			
14- derivative						
<b>1.</b> بهينه	2. <sub>تابع</sub>	محدودیت 3.	4. <sub>مشتق</sub>			
15- <b>layout</b>						
<b>1.</b> چيدمان	2. تنظيم	3. <sub>نصب</sub>	تسهيلات .4			
16-Utilization						
نمونه سازی <b>1.</b>	طراحی <sup>2.</sup>	الگو برداری 3.	بهره برداری .4			
17-Procurement						
<b>1.</b> <sub>ستادی</sub>	بازاريابى 2.	تداركات .3	پشيبانى 4.			
Read the following text and answer the questions.						
A definition of management is a creative activity which develops an organization and its people to achieve specific goals". Management and organizations are necessary in each case. The more that goals and objectives are specific, the better. Management is often thought of as having evolved from "scientific management", the oldest concept, through "behavioral management", then "system management", and so on. Scientific is limited to that which is measurable. Measured knowledge is not creative until it is synthesized or built into a coherent whole. It is also has given us many advantages and some disadvantages. Behavioral management bases its knowledge and conclusions on the findings of psychology, physiology and sociology, which turn derive from theories, empirical research and interpretations. System management is involved with system which are organized or a complex whole. Now choose a, b, c or d which best completes each item.						
<sup>18-</sup> Measured knowledge	e can be creative if it is					
1. synthesized	<sup>2.</sup> crucial	<sup>3.</sup> specific	<sup>4.</sup> appreciated			
19-Scientific knowledge can be used for						
1. discernment	<sup>2.</sup> judgment	<sup>3.</sup> good and evil	<sup>4.</sup> dedication			
نيمسال دوم ۹۱-۱۳۹۰ ــــــــــــــــــــــــــــــــــــ						

	<b>ناسی</b> ، به میزان دانایی و تخصص اوست	-	دانشگاه پیام نور مرکز آزمون وسنجش			
سری سوال: یک ۱	بقه) : تستی : ۶۰٪ تشریحی : ۰	زمان آزمون (دق	تعداد سوالات : تستی : ۳۰ تشریحی : ۰			
		196 <b>7</b> ( * *	<b>عنـــوان درس:</b> زبان تخصصی <b>رشته تحصیلی/کد درس:</b> مهندسی صناِ			
20- Management and org 1. independent of	ganization are each (	<sup>2.</sup> necessary in				
<sup>3.</sup> not involved in		<sup>4.</sup> not related to				
21-Behavioural managen 1. sociology	nent does not base its kno	<sup>2.</sup> physiology	of			
<sup>3.</sup> psychology		<ol> <li>4. individuals</li> </ol>				
Choose the English equivalents of the following terms and expressions						
سلسله مراتب <sup>-22</sup>						
1. configuration	<sup>2.</sup> criteria	<sup>3.</sup> hierarchy	<sup>4.</sup> heuristic			
تعميرات -23						
1. manipulation	<sup>2.</sup> maintenance	<sup>3.</sup> fabrication	<sup>4.</sup> integration			
ھمپوشانی -24						
مىپوسىتى 1. pinpoint	<sup>2.</sup> overlapping	<sup>3.</sup> trade off	<sup>4.</sup> interface			
انعطاف پذیری-25						
1. segmenting	<sup>2.</sup> unitary	<sup>3.</sup> arbitrary	<sup>4.</sup> flexibility			
منشوری-26						
1. prismatic	<sup>2.</sup> triangular	<sup>3.</sup> cylindrical	<sup>4.</sup> cubelike			

زمان آزمون (دقیقه) : تستی : ۶۰ تشریحی: ۰

**سری سوال:** یک ۱

تعداد سوالات: تستى: 30 تشريحي: •

دانشگاه پیام نور مرکز آزمون وسنجش

نعداد سوالات : نسبی : ۳۰ گسریخ

**عنـــوان درس:** زبان تخصصی

**رشته تحصیلی/گد درس:**مهندسی صنایع،مهندسی صنایع (چندبخشی )۱۲۱۲۱۶۲

• Read the following text and the answer the questions.

In the layout plans, the layout of the site or plant as a whole should be considered and then the details can be planned. The other initial concept of the layout should represent a theoretically ideal plan irrespective to existing conditions and circumstances. Later adjustment to incorporate the practical limitations of building and other factors will be made. Furthermore the layout planners should follow the cycles of layout development and make the phases overlap. They also should plan the process and machinery around the material requirement. Then they can plan the layout around the process and machinery and plan the building around the layout. The experienced layout specialist knows that aids to clear visualization are essential which can help them to gather the facts and analyze. When one phase of the project is developed, it should be approved before going too far in planning next. The final step in layout planning is getting others to buy it. The planners should take time to present the layout to the prospects who will in the end put up the money for it.

## 27-According to the above text, which sentence is true

- 1. In the layout plan, first should begin with the site as the whole after that work towards the details
- <sup>2.</sup> In the layout plan, first should begin with the installation
- <sup>3.</sup> In the layout plan, first should begin with presenting the plan to managers
- <sup>4.</sup> In the layout plan, first should plan the practical and from it the ideal.

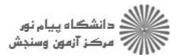
## 28-According to the above text, which sentence is false

- 1. In planning layout the building should be set around the layout
- <sup>2.</sup> For a successful layout planning, the material factor is unimportant
- <sup>3.</sup> In planning the layout, the space, and location of the production processes or machinery are the most important part of the layout plan.
- <sup>4.</sup> In practice, there should be an overlapping from one phase to the next

## 29-According to the above text, which sentence is true

- 1. Managers should plan layouts by themselves
- <sup>2.</sup> A clear visualization is a key to the specialist's work
- <sup>3.</sup> The initial concept of the layout should represent a practical plan based on the existing conditions
- <sup>4.</sup> all the above sentences

صفحه ۴ از ۵



سری سوال: یک ۱

زمان آزمون (دقیقه) : تستی : ۶۰ تشریحی : ۰

تعداد سوالات: تستی: ۳۰ تشریحی: ۰

**عنـــوان درس:** زبان تخصصی

**رشته تحصیلی/گد درس:**مهندسی صنایع،مهندسی صنایع (چندبخشی )۱۲۱۲۱۶۲

## 30-According the above text, which sentence is true

- 1. The final step of layout planning is to sell it other companies
- <sup>2.</sup> The final step of layout planning is to sell it to suppliers
- <sup>3.</sup> Having one phase of the project developed, it is advisable to have it approved before going too far in planning the next.
- <sup>4.</sup> Lay out planning should be done in one phase